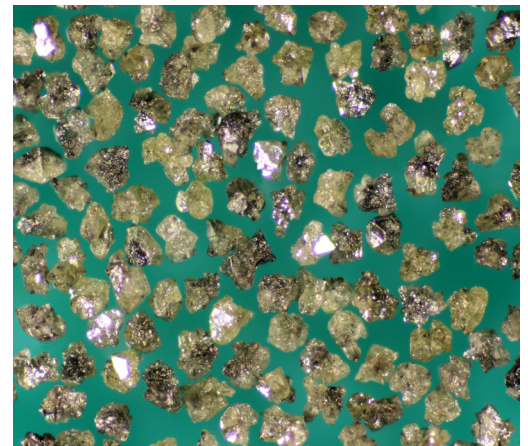
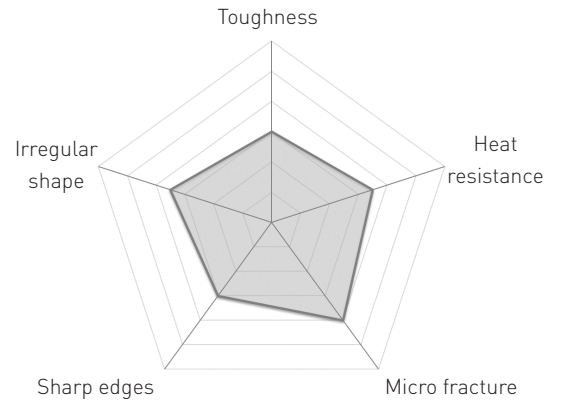
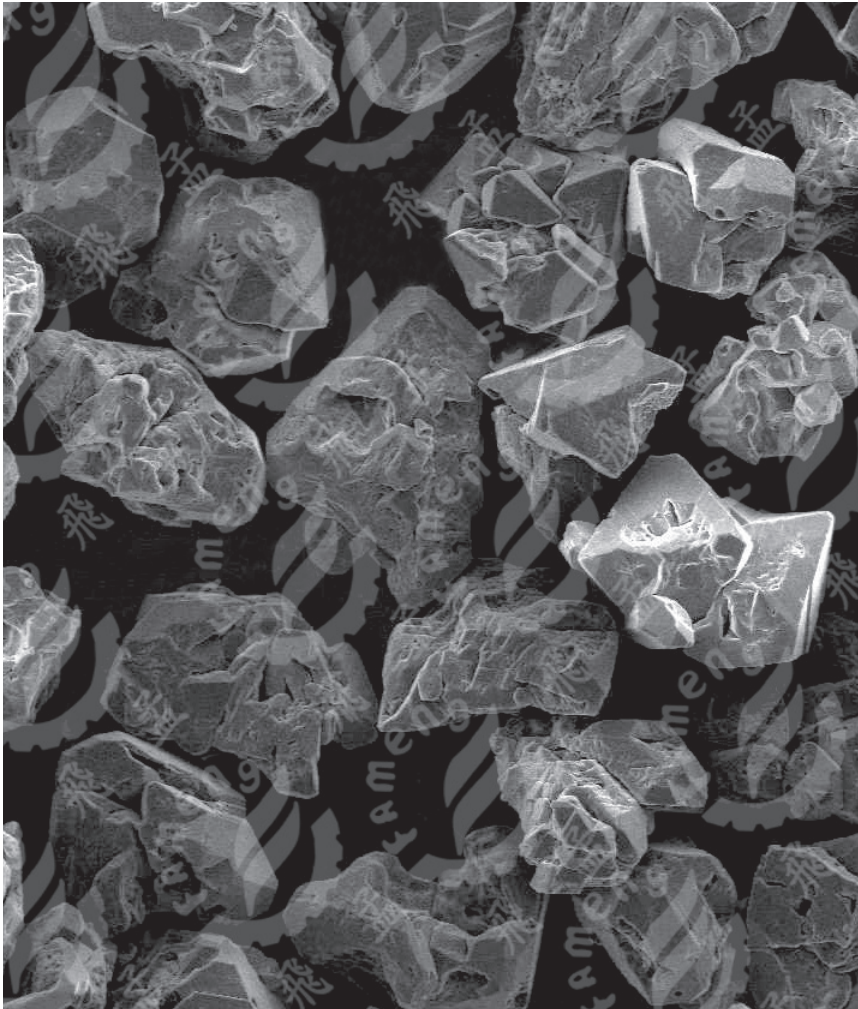


FRD-R 'ECO' is an intermediate product with excellent self-sharpening properties, a compromise between optimum free-cutting properties and cost considerations. It is a general purpose grit for tool sharpening, technical ceramics and carbide grinding with an excellent quality/cost ratio.



Properties

- ▶ medium friability
- ▶ average microfracture
- ▶ irregular particle shape
- ▶ good heat resistance

Applications

- ▶ tool grinding and sharpening, centerless
- ▶ tungsten carbides, technical ceramics
- ▶ tool sharpening

Bonds

- ▶ resin
- ▶ polyimide
- ▶ vitrified

Size Availability

● Available ○ On request

Product	density(g/cm ³)	60/80 D252	80/100 D181	100/120 D151	120/140 D126	140/170 D107	170/200 D91	200/230 D76	230/270 D64	270/325 D54	325/400 D46	400/500 D39
FRD-R	3.52	●	●	●	●	●	●	●	●	●	●	●
FRD-R N56	5.12	●	●	●	●	●	●	●	●	●	●	●